



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-664-203
Job Sheet 170012



Part No: D412-664-203

Job Qty: 1 ea

Part Name: Aft Crosstube - High



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/8/18

Job Tracking No:

Due Date: 1/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Note: DWG REV F IPP Rev:E 04.02.16 Reformat; Added D3189-1 K/DS IPP Rev:F 06-03-29 Remove Coments on
Pick List JLM IPP Rev:G 06.12.08 per ECN 886 EC IPP Rev:H 07-04-30 As per Rev D JLM IPP Rev:I 08-06-
12 add comment in seq. 21 DD verified by:EC IPP rev J 11.04.21 DEO D412-664-243-E-1 EC verified DD IPP
REV:K 11.10.03 DEO D412-664-243-E-2 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/18/18	1/18/18	0.00	0.00	Start Up Stores/Pkg-1		GP
110	Packaging	1 pcs	1/18/18	1/18/18	0.00	0.00	Packaging1-4		GP
120	CNC Bend Crosstubes	1 pcs	1/18/18	1/18/18	0.00	5.26	CNC Bend Crosstube		DAS 47
130	QC	1 pcs	1/18/18	1/18/18	0.00	0.00	QC15		9-89
140	Crosstubes	1 pcs	1/18/18	1/18/18	0.00	3.33	Crosstubes-2		DPZ
160	HandFXtube	1 pcs	1/18/18	1/18/18	0.00	1.03	HandFinish5		DAS DPZ
165	QC	1 pcs	1/18/18	1/18/18	0.00	0.00	QC7-3		38
170	QC	1 pcs	1/18/18	1/18/18	0.00	0.00	QC5		38
180	Outsource	1 pcs	1/18/18	1/18/18	0.00	0.00	Outsource2		SD JAN 19 2018
190	Packaging	1 pcs	1/18/18	1/18/18	0.00	0.00	Packaging2		SP JAN 19 2018
200	QC	1 pcs	1/18/18	1/18/18	0.00	0.00	QC5		38
210	SprayPaint	1 pcs	1/18/18	1/18/18	0.00	1.47	Spray Paint		DI 18-02-21
220	QC	1 pcs	1/18/18	1/18/18	0.00	0.00	QC14		FR 17 2018
230	Crosstubes	1 pcs	1/19/18	1/19/18	0.00	3.33	Crosstubes-2		DI 18-02-04
240	QC	1 pcs	1/19/18	1/19/18	0.00	0.00	QC5		38
250	Packaging	1 pcs	1/19/18	1/19/18	0.00	0.00	Packaging1-4		DAS 6 FEB 08 2018
260	QC	1 pcs	1/19/18	1/19/18	0.00	0.00	QC4		9-89
265	DC	1 pcs	1/19/18	1/19/18	0.00	0.00	DC		5mb
270	Packaging	1 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3-2		5mb
280	QC21-FG	1 Ea	1/19/18	1/19/18	0.00	0.00	QC21		DI 31 FEB 13 2018

Part Op 120 - Bend tube as per Dwg D412-664-243 using CNC bender program 412-aft and Folio FT010
Descriptions: 140 - 1-Drill pilot holes in tube as per Dwg D412-664-243 using drill Jig DT8550 & DT8551 and drill table DT8577 using #9
holes as per QSI 10 to install towers. 2-Ream hole to finish size in tube as per Dwg D412-664-243 using drill Jig DT8550 &
DT8551. Check dimensions between holes, both sides on both cuffs, to ensure alignment with saddle holes. 3-SCRIBE
PART # & BATCH # ACCORDING TO NOTE 6 4- *** WEAR LATEX GLOVES WHEN
HANDLING CROSSTUBE*** Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D412-664-
243
160 - ***IMMEDIATELY AFTER GRINDING***
170 - INSPECT ENGRAVING AND BATCH #

DART
AEROSPACE
S031075

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Aft Crosstube – High

PART NO: D412 – 664 – 203
Revision:
Operation: Start up Operation
Change No: CHG010

Mfg Date: 01/10/18

Job No: 170012

180 - *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE***
 190 - *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE***
 200 - *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Inspect for damage & ensure results are as per Dwg D412-664-203
 210 - *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** **VERIFY BY _____ BATCH # TO MATCH W/O _____ 1-Prime inside and outside crosstube as per QSI 005 4.2 AND DWG
 PRIMER: 138646 START TIME: _____ 2-Paint outside crosstube with White Imron as per DWG D412-664-243 and QSI 005 4.2 3- Apply clear coat after paint as per DWG Clear: 38689
 220 - Then, Wrap in plastic bag to protect from scratches White paint: 138714
 230 - Assemble as per Dwg D412-664-203 1- Install center support using scotch-weld DP460 per QSI 015, as per DWG. note 13. Install supports clamps using as per Dwg D412-644-243. Install clamp with rubber cushion as per DWG. note 14. ***ENSURE CLAMPS ARE ON TOP OF CROSSTUBE SUPPORT*** Torque clamps on support to 80-100 IN-LBS AS PER DWG. EXP DATE: 10/18 2- **IF NOT ALREADY PRESENT ON CHAFFING SHEILD.** Apply a thin coat of proseal 890 per QSI 015 on inside concave surface of chafing shield and let cure per manufacturer's instructions. Install prosealed chafing shield onto crosstube by applying a thin coat of proseal 890 onto crosstube. Be sure to eliminate any air gaps. Install and torque clamps on chafing shield to 40-50 IN-LBS AS PER DWG. EXP DATE: 1/19
 AFTER FINISH CURE TIME 24H START CURE TIME: 18-02-04 FINISH CURE TIME: 18-02-05
 240 - ***RE-CHECK TORCQUE ON CLAMP AFTER PROSEAL HAS CURED FOR 24HOURS AS PER DWG.***
 265 - Photocopy bluefile and create labels as per PPP D412-664-203 CHG 010
 270 - Identify and pack for shipping as per PPP D412-664-203 *****Ensure tube is not packaged if curing time is less than 12 hrs, see step 27 for application time & date ***** Time & date of packaging: _____
 Location: _____
 280 - 1- *****LAY DOWN CORSTUBE ON TABLE AND PUT DT10302 PINS IN SADDLE HOLE FACING UP TO LOCATE CENTER OF CROSSTUBE***** Install center support using scotch-weld DP460 per QSI 015, as per DWG. note 13. Install supports clamps using as per Dwg D412-644-243. Install clamp with rubber cushion as per DWG. note 14. ***ENSURE CLAMPS ARE ON TOP OF CROSSTUBE SUPPORT*** Torque clamps on support to 80-100 IN-LBS AS PER DWG. 1- *****LAY DOWN CORSTUBE ON TABLE AND PUT DT10302 PINS IN SADDLE HOLE FACING UP, USE HOLE IN TAPE MESURE TO PUT IN PINS FOR LOCATING CENTER OF CROSSTUBE. ***** Install center support using scotch-weld DP460 per QSI 015, as per DWG. note 13. Install supports clamps using as per Dwg D412-644-243. Install clamp with rubber cushion as per DWG. note 14. ***ENSURE CLAMPS ARE ON TOP OF CROSSTUBE SUPPORT*** Torque clamps on support to 80-100 IN-LBS AS PER DWG.

230- Scotch weld DP460 Batch: M138676 Proseal Batch: 138708

Job Allocations

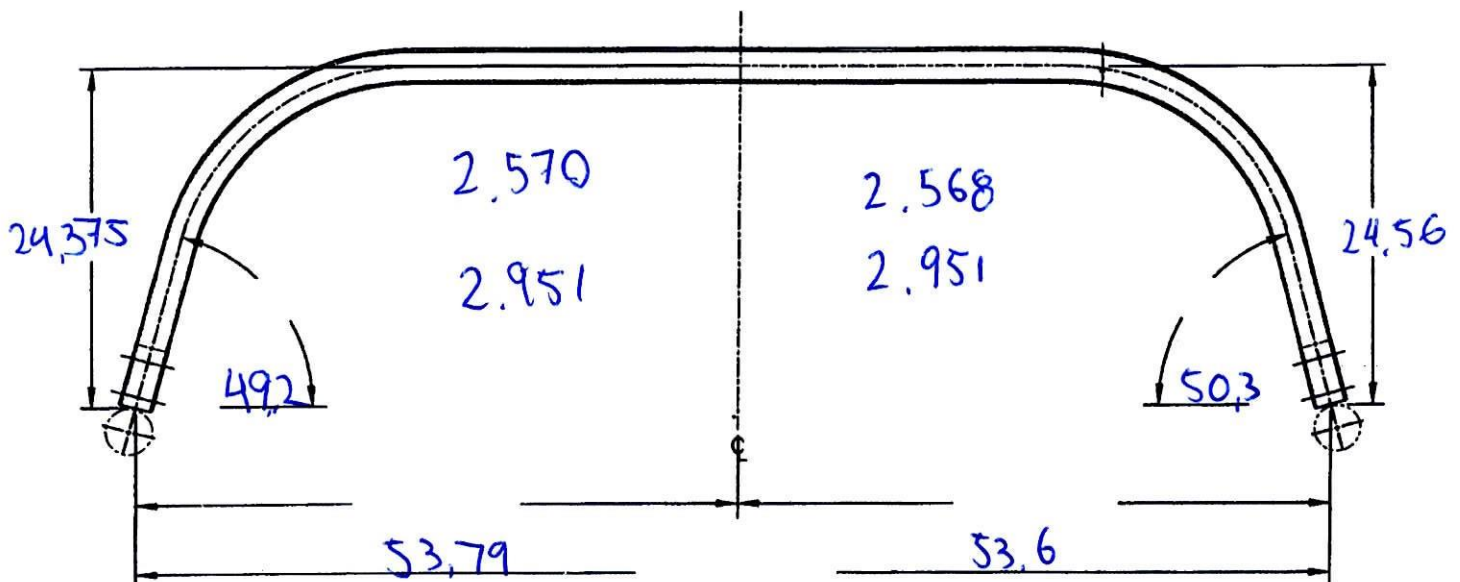
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D412-664-203TRN	1	4	0	0
230-Crosstubes	D2896-1 <u>163786</u>	<u>①</u>	9	0	0
	D3189-1 <u>5019440</u>	<u>②</u>	45	0	0
	D3595-063-570 <u>F157997</u>	<u>②</u>	45	0	0
	MS21920-28 <u>M138442-166</u>	<u>④</u>	112	0	0
	MS21920-30 <u>F1137963-4</u>	<u>②</u>	63	0	0
250-Packaging	AN6-40A	4	112	0	0
	AN6-41A	2	46	0	0
	MS21042L6	6	370	0	0
	NAS1149D0663J	18	1,371	0	0

Part Specifications

Specifications could not be found.

DART AEROSPACE LTD	Work Order: 170012
Description: Crosstube High Aft (412)	Part Number: D412-664-203
Inspection Dwg: D412-664-243 Rev: F	Page 1 of 1

Required Dimension	Min	Max
Height	24.12	24.62
1/2 Span	53.59	53.85
Angle	49	52
Total Span	107.18	107.70
Bending Passes	8	--
Crushing	--	7%



	Side A	Side B
Bending Passes	7	9
Crushing	6.9%	6.9%
Comments		

QC15 Inspection	DAS 47
Date	18-01-11

Rev	Date	Change	Revised by	Approved
A	07.02.06	New Issue	KJ/JM	
B	07.05.08	Dimensions updated per Dwg rev. D	KJ/JLM	
C	10.02.02	Dwg Rev updated	KJ	
D	12.04.16	Added bending, crushing dimensions	KJ	
E	14.09.08	Max crushing % revised	KJ	

Item	Qty -243	Part Number	Description
1	X	D412-664-243	CROSSTUBE ASSEMBLY (412 HIGH AFT)
2	1	D8009-129	CROSSTUBE
3	2	D3595-063-570	RUBBER CUSHION
4	1	D2896-1	SUPPORT
5	2	D3189-1	CHAFING SHIELD
7	4	MS21920-28	CLAMP
8	2	MS21920-30	CLAMP (OR MS21920-32)
9	A/R	SCOTCH-WELD DP460	EPOXY ADHESIVE, 3M SCOTCH-WELD
10	A/R	PROSEAL 890 B-2	SEALANT

GENERAL NOTES:

- 1) MATERIAL: MANUFACTURED FROM D8009-129
FINISHED LENGTH = 124.100±0.020 (BEFORE BENDING)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
MASK UNDERSIDE OF CROSSTUBE AS SHOWN (ZN C8-2, HATCHED AREA)
PAINT OUTSIDE PER DART QSI 005 4.2
AFTER PAINTING, REMOVE MASKING AND APPLY MATTE CLEAR COAT
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
- 6) IDENTIFICATION: DART P/N "D412-664-243" AND B/N ON INSIDE OF CUFF PER QSI 044 6.4 (VIBRATING STYLUS)
- 7) WEIGHT: 47.0 lbs
- 8) PART IS SYMMETRIC ABOUT CENTERLINE.
- 9) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE. DO NOT GRIND TUBE AFTER SHOT PEEN.

TURNING

- 10) WHEN TRANSITIONING TO STOCK MAT'L, RUN CUTTER OFF PART. BLEND OUT EDGE LONGITUDINALLY. TRANSITION SHOULD BE SMOOTH.

BENDING

- 11) BEND PROGRESSIVELY WITH A MINIMUM OF 8 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 7% (BASED ON O.D.) IN LOWER HALF OF R30 BEND AND 6% (BASED ON O.D.) ON REMAINING TUBE.
- 12) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038. TO BE PERFORMED AFTER FINAL POST-BEND GRINDING. ANY ADDITIONAL GRINDING REQUIRES ANOTHER LPI INSPECTION.

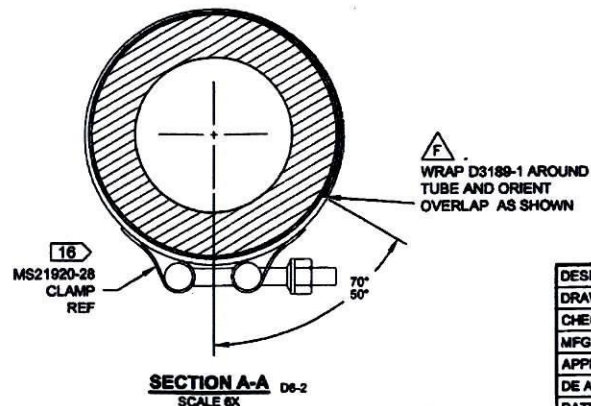
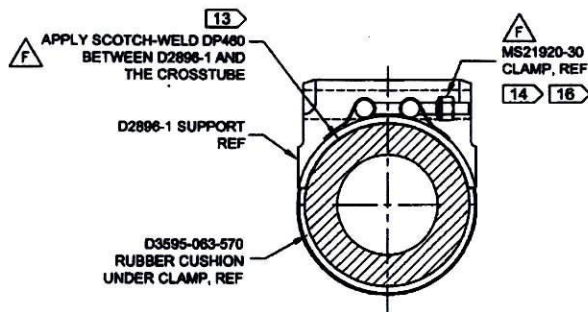
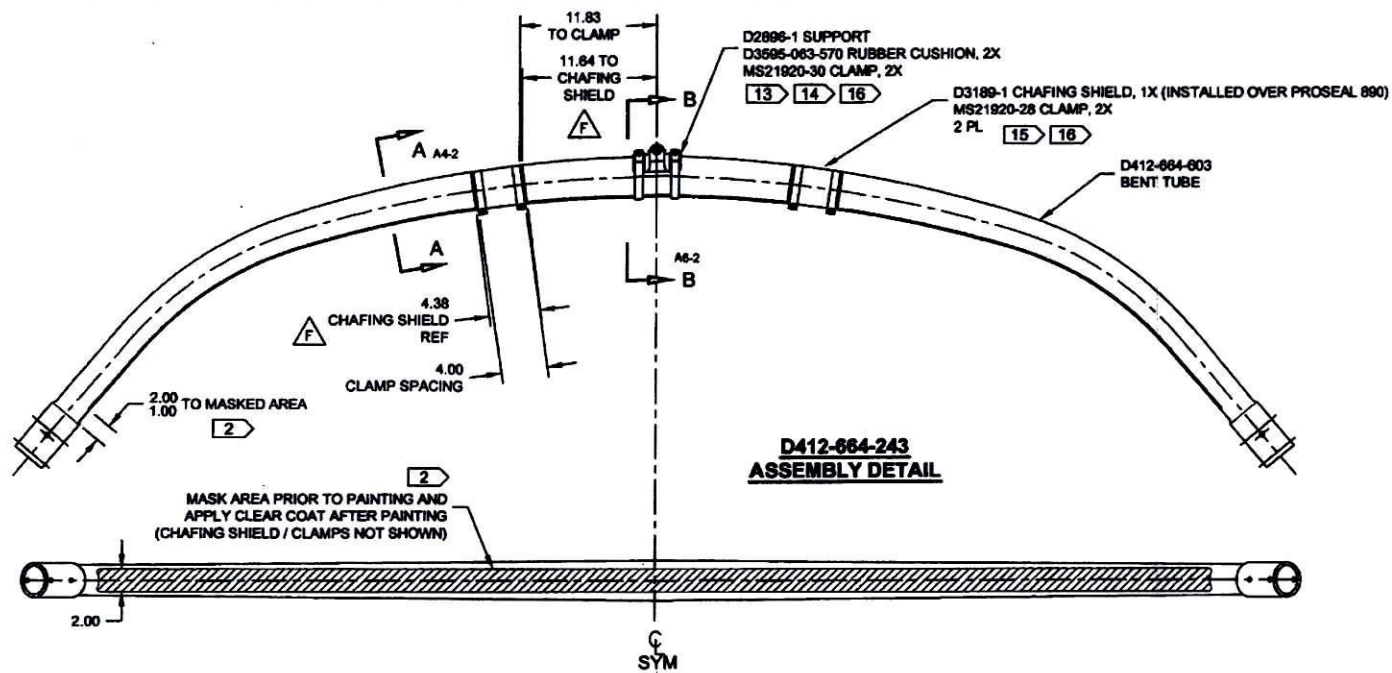
ASSEMBLY

- 13) INSTALL D2896-1 CENTER SUPPORT USING A 0.04" TO 0.07" THICK LAYER OF SCOTCH-WELD DP460 PER QSI 015.
- 14) INSTALL MS21920-30 CLAMPS (OR -32) WITH D3595-063-570 RUBBER CUSHIONS TO SECURE THE D2896-1 SUPPORT ON TOP SIDE OF THE CROSSTUBE. ENSURE CLAMPS ARE ON TOP SIDE OF CROSSTUBE.
- 15) APPLY A THIN COAT OF PROSEAL 890 ON INSIDE CONCAVE SURFACE OF D3189-1 CHAFING SHIELD AND LET CURE PER MANUFACTURER'S INSTRUCTIONS. INSTALL PROSEALED D3189-1 CHAFING SHIELD ONTO CROSSTUBE BY APPLYING A THIN COAT OF PROSEAL 890 ONTO CROSSTUBE. BE SURE TO ELIMINATE ANY AIR GAPS.
- 16) TORQUE CLAMPS ON D2896-1 SUPPORT 80 TO 100 IN-LB. TORQUE CLAMPS ON D3189-1 CHAFING SHIELD 40 TO 50 IN-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING. PRIOR TO PACKAGING, RE-CHECK TORQUE ON CLAMPS AFTER ADHESIVES HAVE CURED FOR 24 HOURS.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170012 MJS
18-01-08

RELEASED
2014-05-26
MD

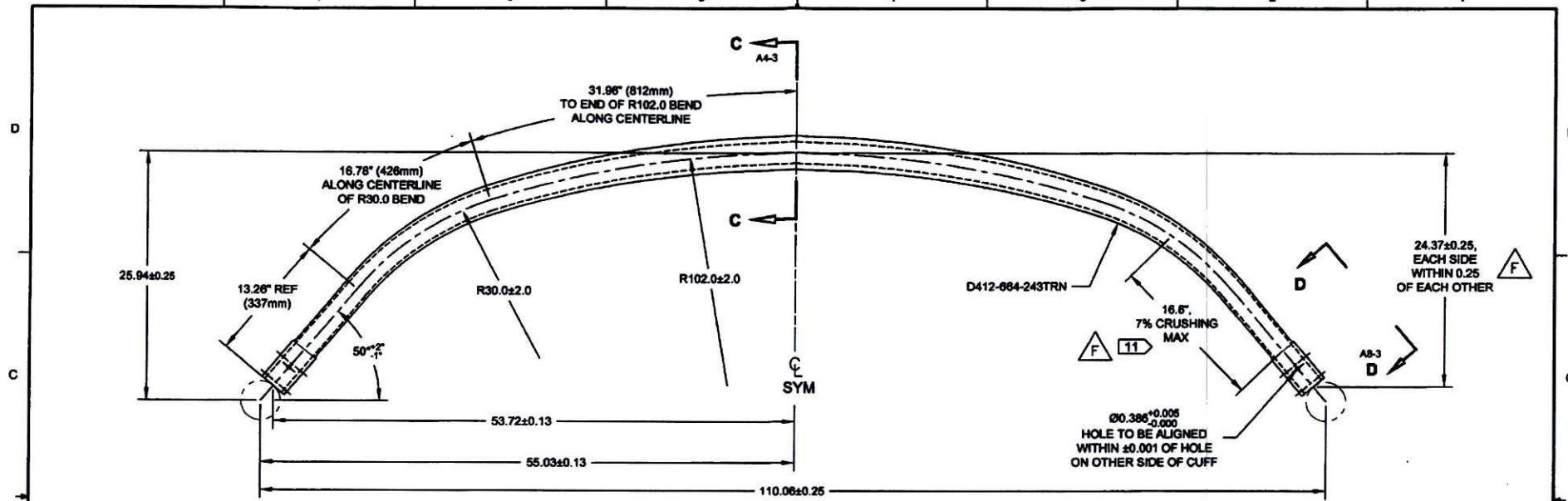
F	NOTES RE-ORDERED, SCOTCH-WELD WAS MAGNOBOND (C8-1), ADD CLAMP RETORQUE (A8-1), REMOVE ABRASION STRIP, ADD INSPECTION WINDOW (C8-1), CHAFING SHIELD NOW 4.38 WIDE (C8-2), ADD 7% CRUSHING (B8-1), CHG BEND HEIGHT TOL. TO ±0.25 (C1-3), CHG CUFF TOL. (D2-4), CLAMPS FLIPPED TO PREVENT CHAFING (B7-2, B7-3), INCORP. DEO E-2/4	CP	14.04.01
E	REFORMAT/REVISE GENERAL NOTES; REORGANIZED VIEWS AND REFORMATTED DRAWING TO CURRENT STANDARDS; RELOCATED FLAG #8 PER PAR 06-048 (ZN A8-3); ADD TOLERANCE (ZN B6-3, C4-3, C8-3 & C5-3); MOVED TURNING DETAIL & UPDATED TOLERANCE TO SHEET 4.	RF	09.09.30
D	REMOVE D2732-058, CHANGE TO D3595-063-570	PH	07.03.09
C	REMOVE D2858-600-1087, ADD D2732-058 & MAGNOBOND 8398, MS21920-32 WAS MS21920-30	MB	06.10.27
B	ADD HOLES FOR COMPATABILITY WITH BHT/AA SKIDTUBES	PH	05.02.04
A	NEW ISSUE	PH	01.10.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DW	DART AEROSPACE LTD	
DRAWN	DW	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DW	DRAWING NO.	REV. F
MFG. APPR.	TH	D412-664-243	SHEET 1 OF 4
APPROVED	TH	TITLE	SCALE
DE APPR.	TH	CROSSTUBE ASSEMBLY (412 HI AFT)	NTS
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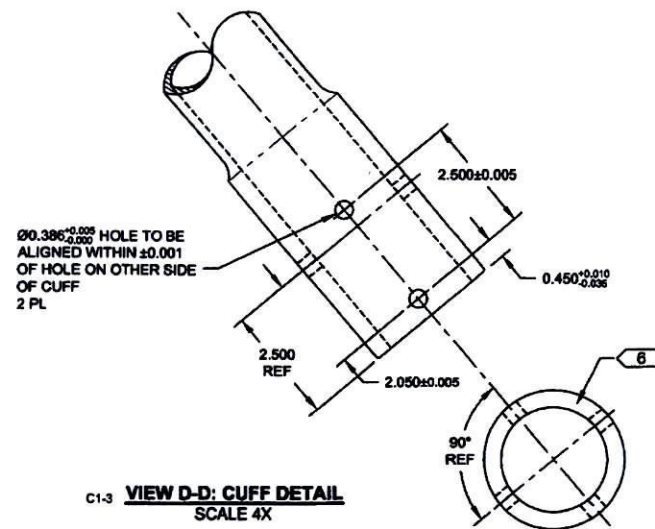
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2014-05-26

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D412-664-243	REV. F
MFG. APPR.		TITLE	SHEET 2 OF 4
APPROVED		CROSSTUBE ASSEMBLY (412 HI AFT)	SCALE
DE APPR.			NTS
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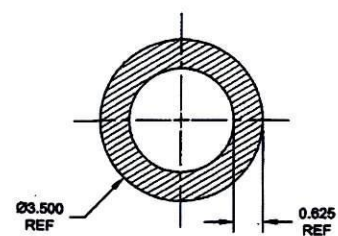
8 7 6 5 4 3 2 1



D412-664-803
BENDING AND DRILLING DETAIL



C-13 **VIEW D-D: CUFF DETAIL**
SCALE 4X

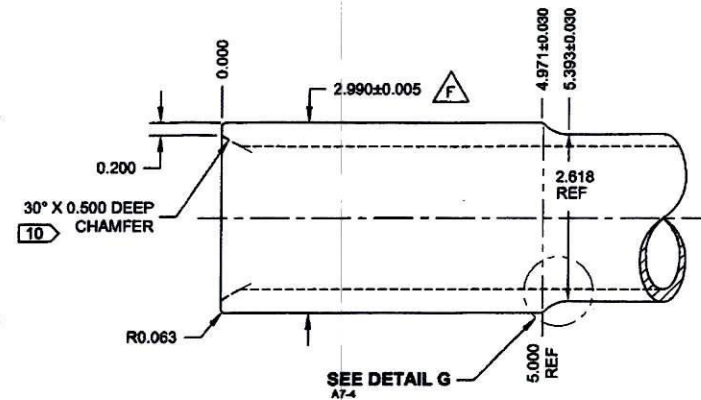
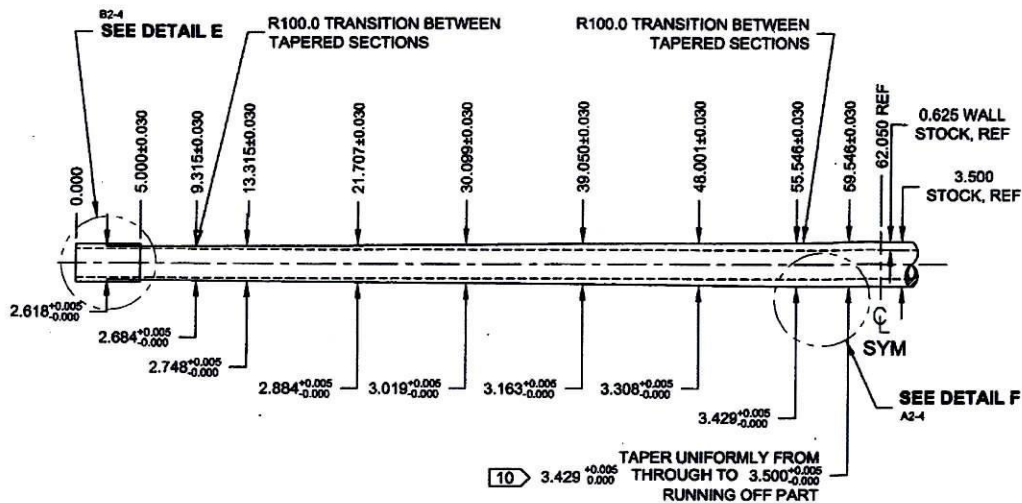


SECTION C-C D5-3
SCALE 4X

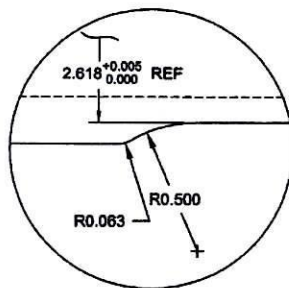
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2014-05-26

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DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D412-664-243	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		CROSSTUBE ASSEMBLY (412 HI AFT)	NTS
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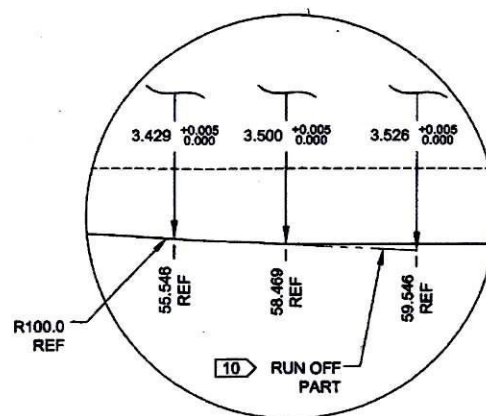
8 7 6 5 4 3 2 1



**DETAIL E:
CROSSTUBE CUFF** D8-4
SCALE 5X



**DETAIL G:
CUFF TRANSITION** C2-4
SCALE 10X



**DETAIL F:
TAPER RUN-OFF** C4-4
NOT TO SCALE

RELEASED
2014-05-26
MD

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. REV. F
MFG. APPR.		D412-664-243 SHEET 4 OF 4
APPROVED		TITLE SCALE
DE APPR.		CROSSTUBE ASSEMBLY (412 HI AFT) NTS
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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

**skyservice****Work Order Traveler**
Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO34622	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO038793
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:

CARRY OUT NDT INSPECTION (LIQUID PENETRANT) ON 4 CROSSTUBES

ITEM ID: D412-664-203 AFT CROSSTUBE - HIGH

1 - WORK ORDER ID#: 170011

2 - WORK ORDER ID#: 170012

3 - WORK ORDER ID#: 163965

4 - WORK ORDER ID#: 163966

Action Taken:							Date:	Initial/Stamp:
LIQUID PENETRANT INSPECTION CARRIED OUT ON ITEMS LISTED ABOVE (ITEMS 1-4) AS PER ASTM1417M-13							16 JAN 2018	DOT-APP 61 A.C. 015
NO CRACK FOUND								
Pen: ZL-27A MWO5678 DEV: SKD-S2 MPO11715 CLEANER: SKC-S MPO13923								
Description	Location	P/N	Qty	Batch	S/N Off	S/N On		
		DAS 38 9-88						

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp	Date:
Name: ANTONINO MARCHETTA	DOT-APP 61 A.C. 015	16 JAN 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038793

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO038793
PO Date: 1/16/18
Due Date: 1/16/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	163966	D412-664-203	Aft Crosstube - High *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE***	Firmed	1/16/18	1 pcs	0 pcs	1 pcs	\$208.75/pcs	\$208.75
2	163965	D412-664-203	Aft Crosstube - High *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE***	Firmed	1/16/18	1 pcs	0 pcs	1 pcs	\$208.75/pcs	\$208.75
3	170012	D412-664-203	Aft Crosstube - High *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE***	Firmed	1/16/18	1 pcs	0 pcs	1 pcs	\$208.75/pcs	\$208.75
4	170011	D412-664-203	Aft Crosstube - High *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE***	Firmed	1/16/18	1 pcs	0 pcs	1 pcs	\$208.75/pcs	\$208.75
Grand Total:										\$835.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Master Unit 000627

Tel (613) 632-5200

Containers on Master Unit 000627				
Serial No	Part No	Customer Part No	Status	Quantity
FM136740	AN6-40A		Allocated	3
FM137075	AN6-40A		Allocated	1
S040372	AN6-41A		Allocated	2
S040262	D2896-1	D2896-1	Allocated	0
S040263	D3189-1	D3189-1	Allocated	0
S040264	D3595-063-570	D3595-063-570	Allocated	0
S040371	MS21042L6		Allocated	6
S040266	MS21920-28	MS21920-28	Allocated	0
S040369	NAS1149D0663J		Allocated	12
S040370	NAS1149D0663J		Allocated	6